



**NOTES:**

1. BAND BRACKET AND SIGN TO MAST ARM USING 3/4" WIDE x 0.045 HIGH STRENGTH STAINLESS STEEL BAND. SIGN MUST BE LEVEL.
2. WHITE SIGN LETTERS ON GREEN 3M V.I.P. MUST BE LEVEL GRADE SHEETING AND LETTERS.
3. AIM VERTICAL ANGLE CONSISTENT WITH SIGNAL DISPLAY.



	H	NUMERALS & LETTERS *
SINGLE LINE	18"	8" SIZE, D-SERIES
DOUBLE LINE	24"	6" SIZE, D-SERIES

**MATERIALS:**

ALUMINUM 0.100 THICK STOCK

**DIMENSIONS:**

MARGIN WIDTH 3/4"  
BORDER RADIUS: 1/2"  
BORDER WIDTH: 5/8"

\* REFER TO WSDOT "SIGN FABRICATION MANUAL"

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STANDARD DETAILS

**MAST ARM  
STREET NAME SIGNS**

FILE SD417 DRAWING NO. **417**